

October 14th, 2014

Dear Cottrell Equipment Owner:

Please find enclosed Service Bulletin #SB017 which contains instructions for the rerouting of air lines to your brake lock valve.

Our records indicate that you are the current owner of a Cottrell Trailer (or multiple trailers) that may be affected by Service Bulletin # SB017. The serial number(s) of your trailer(s) are indicated on the enclosed sheet. If you no longer own the trailer(s) identified on the enclosed sheet, please indicate the new owner in the enclosure and return it to us at the address below:

Cottrell, Inc. 2125 Candler Road Gainesville, GA 30507 Attn: Technical Publications

The Cottrell Service Center (800-827-0132), Authorized Cottrell Dealers, or any Authorized Cottrell Warranty Repair Facility may perform the repair for you. You can access a list of these facilities at <a href="https://www.cottrelltrailers.com">www.cottrelltrailers.com</a> under Service Centers.

Reference the Brake Lock Valve Service Bulletin guide sheet and the attached directions to perform this service bulletin. Cottrell will reimburse a maximum of 0.5 hours per unit at our agreed warranty labor rate to complete this bulletin.

Please read Service Bulletin #SB017 and have the repair completed as soon as possible according to the instructions provided. This Service Bulletin shall remain open for one (1) calendar year.

Should you have any questions concerning this bulletin, please contact Cottrell or your Authorized Cottrell Dealer.

Sincerely, Chris Nish / Warranty Coordinator cnish@cottrelltrailers.com 800-827-0132 Ext. 313



October 14th, 2014

Customer Name

Customer Address

City, State, ZIP

The following units are involved in SB017:

G5\*\*\*\*



October 14th 2014

Service Bulletin #SB017

Subject:

**Brake Lock Valve** 

Models Affected: Units listed in enclosed document with Sealco brake lock valve

## **Instructions:**

- 1. Locate brake lock valve on tractor. This will be mounted behind the driver's side steer tire on most trucks except for SD series Freightliners, where it is on the inside of the frame rail on the driver's side behind the cab.
- 2. Chock the tractor tires.
- 3. Remove the two air lines identified in the enclosed pictures.
- 4. Release the tractor brakes and identify which air line the air is coming out of.
- 5. Attach this air line to the control port.
- 6. Attach the other air line to the delivery port.

Final Check: Please make sure that, when the PTO is engaged, the tractor brakes are engaged. Some tractors, through the ECM, will automatically disengage the PTO once the tractor brakes are disengaged.

Note: Always set both the truck and trailer brakes before engaging the PTO.

This is the Williams, if you have this valve, mounted on the frame behind the drivers side steer tire on most trucks except for SD series Freightliners and it is located inside of frame rail on drivers side behind the cab, notify Cottrell that you have the Williams valve and nothing is required.



If you have this Sealco valve mounted on the frame behind the drivers side steer tire on most trucks except for SD series Freightliners and it is located inside of frame rail on drivers side behind cab, chock wheels to prevent truck from moving and remove the two air lines with the arrows below.

Release tractor brakes and identify the air line that air is coming out of. Attach that air line to the Control port. Attach the other line to the delivery port.

