



May 6, 2013

Dear Cottrell Equipment Owner:

Please find enclosed Service Bulletin #SB014 which contains instructions for modifying the catwalk on the rear upper deck on your 3-CAR headramp.

Our records indicate that you are the current owner of a Cottrell Headramp (or multiple headramps) that may be affected by Service Bulletin # SB014. The serial number(s) of your headramp(s) are indicated on the enclosed sheet. If you no longer own the headramp(s) identified on the enclosed sheet, please indicate the new owner in the "sold to" section of the enclosure and return it to us at the address below:

Cottrell, Inc.
2125 Candler Road
Gainesville, GA 30507
Attn: Technical Publications

The Cottrell Service Center (800-827-0132), Authorized Cottrell Dealers, or any Authorized Cottrell Warranty Repair Facility may perform the modification for you. You can access a list of these facilities at www.cottrelltrailers.com under Service Centers.

Cottrell will reimburse a maximum of 3.0 hour of labor per trailer modified at a maximum rate of \$75.00 per hour for the work associated with this Service Bulletin. Requests for reimbursement can be submitted with receipt to the above address or handled directly through the repair facility under normal procedures.

Please read Service Bulletin #SB014 and have the modification completed as soon as possible according to the instructions provided. This Service Bulletin shall remain open for one (1) calendar year.

Should you have any questions concerning this bulletin, please contact Cottrell or your Authorized Cottrell Dealer.

Sincerely,
Chris Nish / Warranty Coordinator
800-827-0132 ext 313



May 6, 2013

Service Bulletin #SB014

Subject: 3-CAR RUT Catwalk Modification

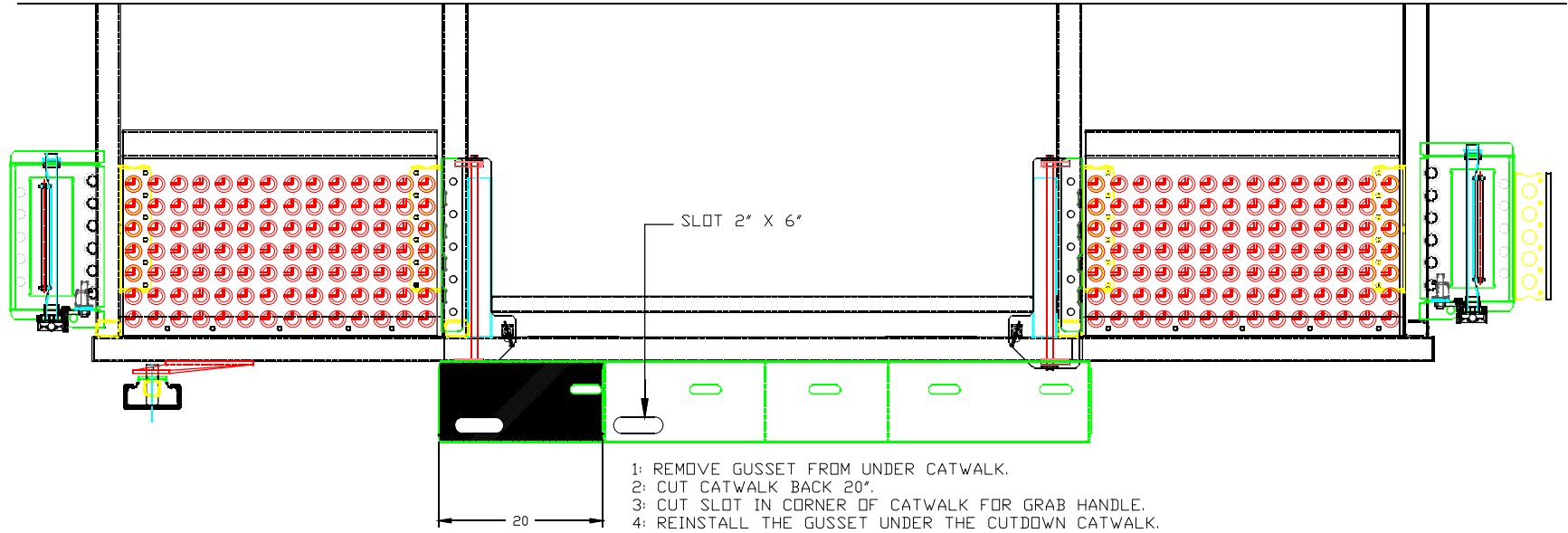
Models Affected: New 3-CAR cylinder/strap headramps

Instructions:

1. See enclosed drawing.
2. Remove gusset from under catwalk.
3. Cut catwalk back 20" from front of deck.
4. Cut slot in corner of catwalk for grab handle.
5. Reinstall the gusset under the cut down catwalk.

2125 CANDLER ROAD, GAINESVILLE, GA 30507
PHONE (770) 532-7251, FAX (770) 535-2831
WWW.COTTRELLTRAILERS.COM

ECD NUMBER	ZONE	REV	REVISION-DESCRIPTION	DATE	BY	CHECKED
-						



- 1: REMOVE GUSSET FROM UNDER CATWALK.
- 2: CUT CATWALK BACK 20".
- 3: CUT SLOT IN CORNER OF CATWALK FOR GRAB HANDLE.
- 4: REINSTALL THE GUSSET UNDER THE CUTDOWN CATWALK.



STANDARD TOLERANCES UNLESS OTHERWISE NOTED

DEGREES: ±2"
 FRACTIONS: ±1/16
 DECIMALS:
 X ± .060
 .XX ± .030
 .XXX ± .010

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ORIG BY: SM	PROG. NO. -	MATERIAL -	MATERIAL DESCRIPTION -			
ORIG DATE: 4/17/2013	PROG. BY -	MAKE FROM -	PART YIELD -	SIMILAR TO -	SCALE 1:1	
CHK BY: -	PROG. DATE -	FINISH -	WEIGHT -	DWG. NO. DOC02091.DWG	SIZE A	
CHK DATE: -	TITLE RUT CATWALK MODIFICATION			PART NO. DOC02091	REV IR	