



December 12th, 2014

Dear Cottrell Equipment Owner:

Please find enclosed Service Bulletin #SB018 which contains instructions for replacing your QR-1 Sealco Valve on your Tractor and/or Trailer with a Bendix QR-1 Valve.

Our records indicate that you are the current owner of a Cottrell Trailer (or multiple trailers) that may be affected by Service Bulletin # SB018. The serial number(s) of your trailer(s) are indicated on the enclosed sheet. If you no longer own the trailer(s) identified on the enclosed sheet, please indicate the new owner in the enclosure and return it to us at the address below:

Cottrell, Inc.
2125 Candler Road
Gainesville, GA 30507
Attn: Technical Publications

The Cottrell Service Center (800-827-0132), Authorized Cottrell Dealers, or any Authorized Cottrell Warranty Repair Facility may perform the repair for you. You can access a list of these facilities at www.cottrelltrailers.com under Service Centers.

Reference the QR-1 Valve Service Bulletin guide sheet and the attached directions to perform this service bulletin. Cottrell will reimburse a maximum of 1 hours per tractor and 0.5 hours per trailer at our agreed warranty labor rate to complete this bulletin.

Please read Service Bulletin #SB018 and have the repair completed as soon as possible according to the instructions provided. This Service Bulletin shall remain open for one (1) calendar year.

Should you have any questions concerning this bulletin, please contact Cottrell or your Authorized Cottrell Dealer.

Sincerely,
Daniel Browne / Warranty Coordinator
dbrowne@cottrelltrailers.com
800-827-0132 Ext. 301



December 12th 2014

Service Bulletin #SB018

Subject: **Sealco QR-1 Valve**

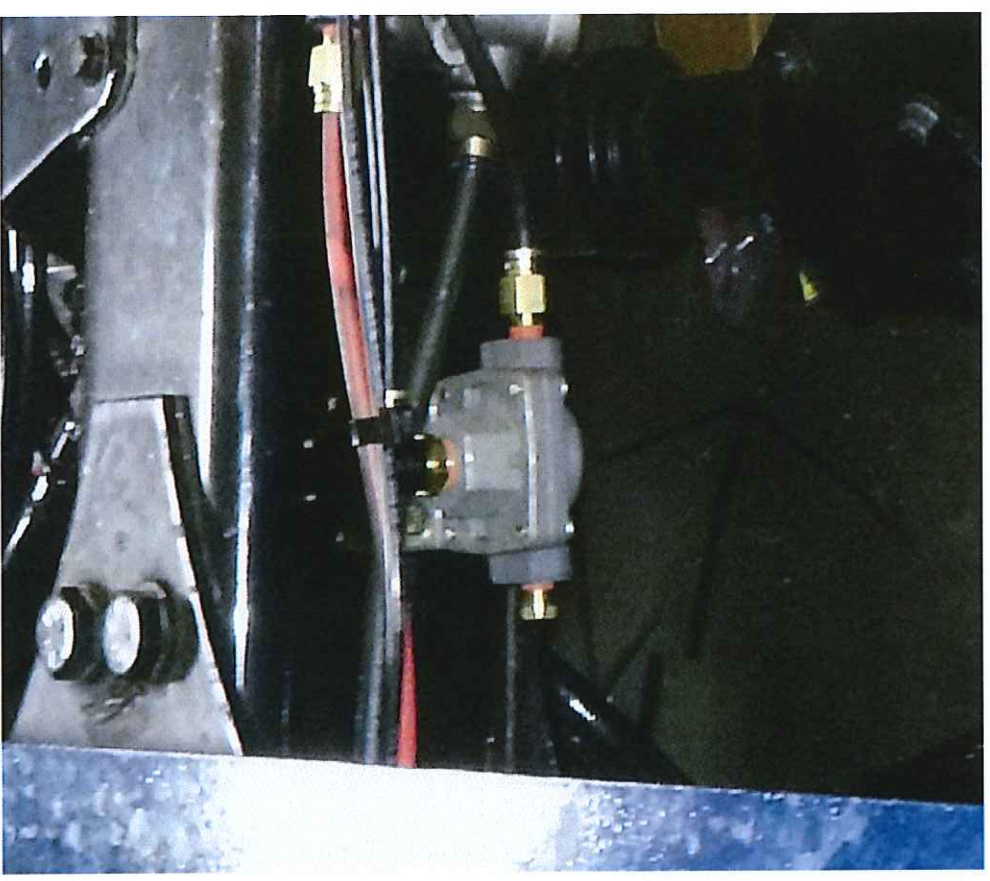
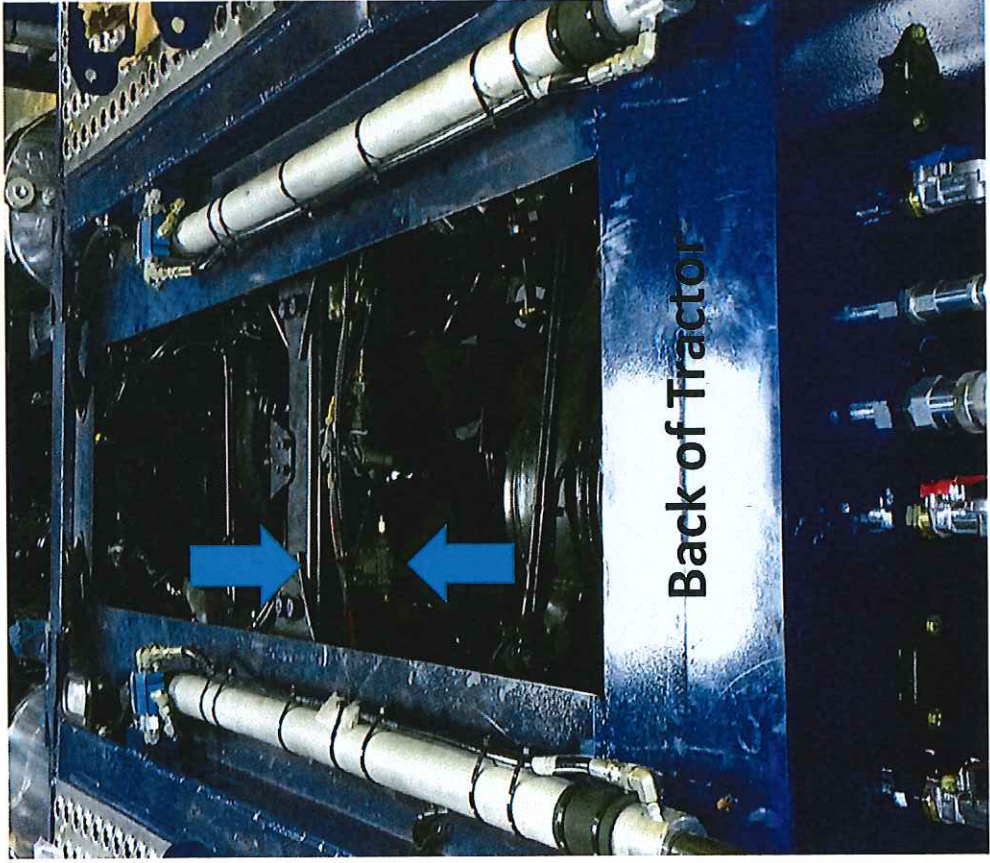
Models Affected: **Units listed in enclosed document with Sealco QR-1 valve**

Note: Under certain maintenance/repair conditions the Sealco Valve can exhaust quicker than expected.

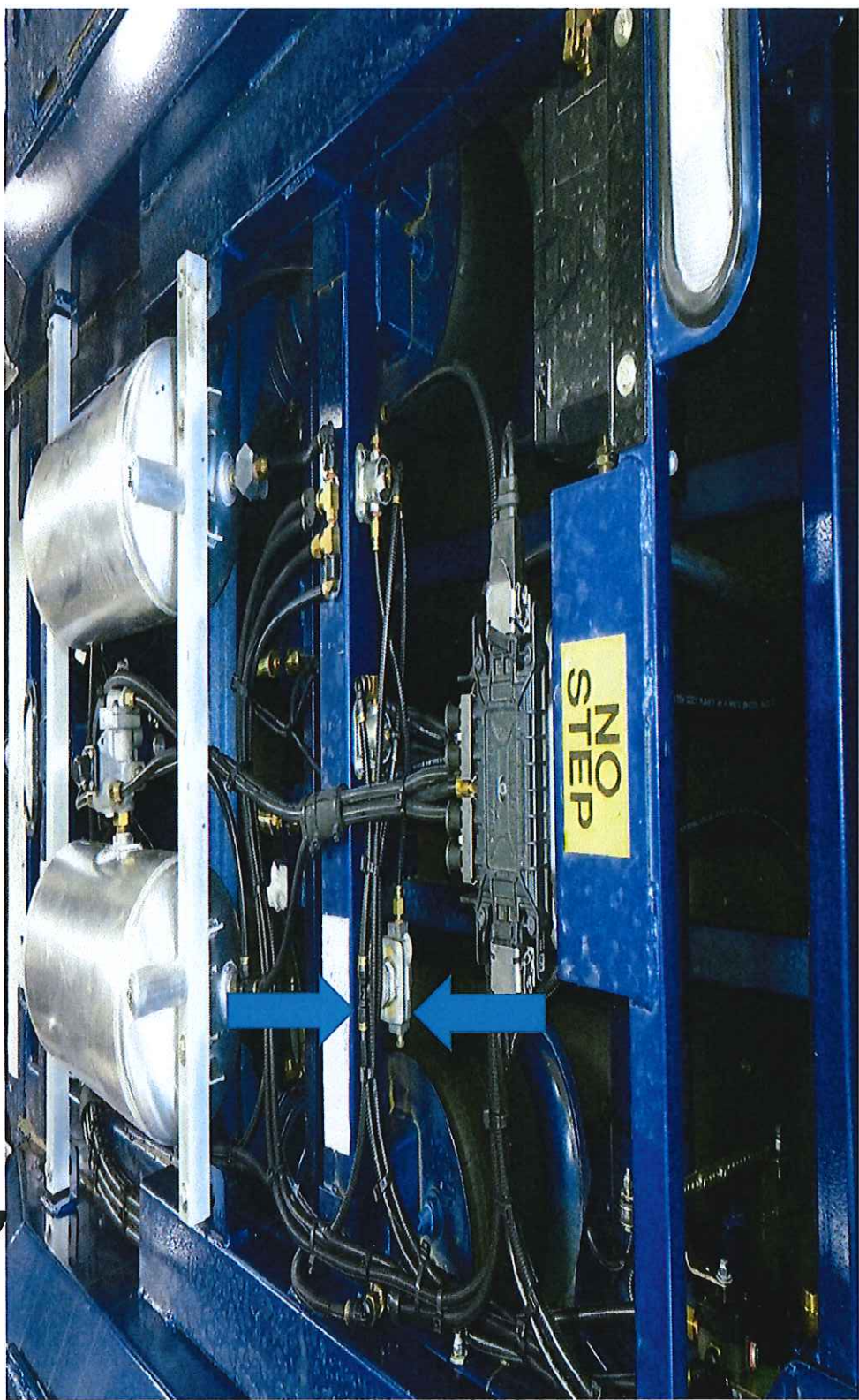
Instructions:

1. Locate QR-1 valve(s) on Tractor and/or Trailer.
 - a. On the Tractor the QR-1 valve will be located under center catwalk on head rack on the rear of the center cross member on driver side of tractor between the axles.
 - b. On the Trailer the QR-1 valve will be located on the rear of the center cross member on driver side of trailer between the axles.
2. Identified QR-1 valve referenced in enclosed pictures. Before removing Sealco QR-1 valve make sure your dump valve switch is in off position if your trailer has a dump valve installed.
3. Remove Sealco QR-1 valve and replace with Bendix QR-1 valve, will need to retain fittings from original QR-1 valve to reuse fittings.
4. Attach original fittings from QR-1 valve to the replacement Bendix QR-1 valve.
5. Once installed Bendix QR-1 valve make sure there is no air leaking from fittings.
6. Check the function of the Lift kit and Dump valve after installation.

QR-1 Valve on Tractor



QR-1 Valve on Trailer





Sealco QR-1 Valve



Bendix QR-1 Valve