



## URGENT WELD BULLETIN

Cottrell, Inc. has received reports that there has been some confusion on the SB006 bottom gusset welding procedures on the C-10LTA and C-10LTB trailers. Please see photos below of examples of the correct and incorrect weld procedure for this area. Picture A shows the correct weld procedure for welding the top of the gusset to the front post. Picture B demonstrates an improper installation with a weld missing at the top of the gusset, and also demonstrates improper wrapping of the weld at the corner of the gusset. Attached is a drawing showing the correct welding procedures and weld locations. If you currently own a C-10LTA or C-10LTB trailer, or if you have performed the SB006 update on a customer's C-10LTA or C-10LTB trailer please inspect immediately. If not properly welded, please contact Kris Ransom at 800-827-0132 ext 301 for a resolution.

PICTURE 'A'



CORRECT

- 2 1/2" weld at top of gusset
- No wrapping of welds in corners

PICTURE 'B'

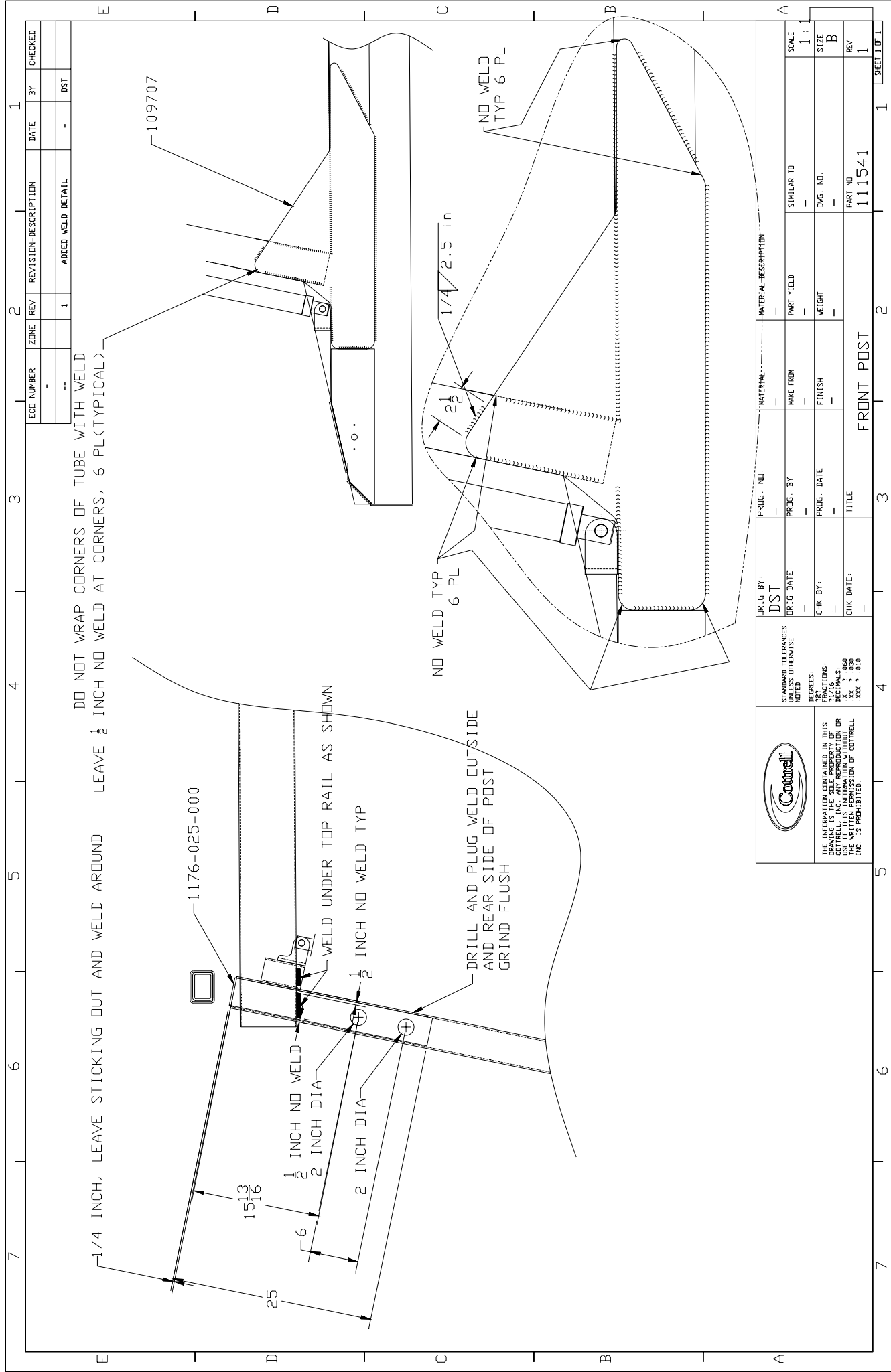


INCORRECT

- No weld at top of gusset
- Weld wrapping corner of gusset

Review following drawing, #111541, for correct welding specifications and procedures.

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ECD NUMBER	ZONE	REV	REVISION-DESCRIPTION	DATE	BY	CHECKED
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--		1	ADDED WELD DETAIL		DST	

STANDARD TOLERANCES UNLESS OTHERWISE NOTED		MATERIAL-DESCRIPTION	
25 SPECS.		PROG. NO.	
FRACTIONS:		ORIG. BY:	DST
DECIMALS:		ORIG. DATE:	
XXX ? .050		CHK. BY:	
XXX ? .010		PROG. DATE:	
		CHK. DATE:	
		TITLE	FRONT POST
		PART NO.	111541
		REV	1
		SHEET 1 OF 1	