



URGENT WELD BULLETIN

Cottrell, Inc. has received reports that there has been some confusion on the SB006 bottom gusset welding procedures on the C-10LTA and C-10LTB trailers. Please see photos below of examples of the correct and incorrect weld procedure for this area. Picture A shows the correct weld procedure for welding the top of the gusset to the front post. Picture B demonstrates an improper installation with a weld missing at the top of the gusset, and also demonstrates improper wrapping of the weld at the corner of the gusset. Attached is a drawing showing the correct welding procedures and weld locations. If you currently own a C-10LTA or C-10LTB trailer, or if you have performed the SB006 update on a customer's C-10LTA or C-10LTB trailer please inspect immediately. If not properly welded, please contact Kris Ransom at 800-827-0132 ext 301 for a resolution.

PICTURE 'A'



CORRECT

- 2 1/2" weld at top of gusset
- No wrapping of welds in corners

PICTURE 'B'

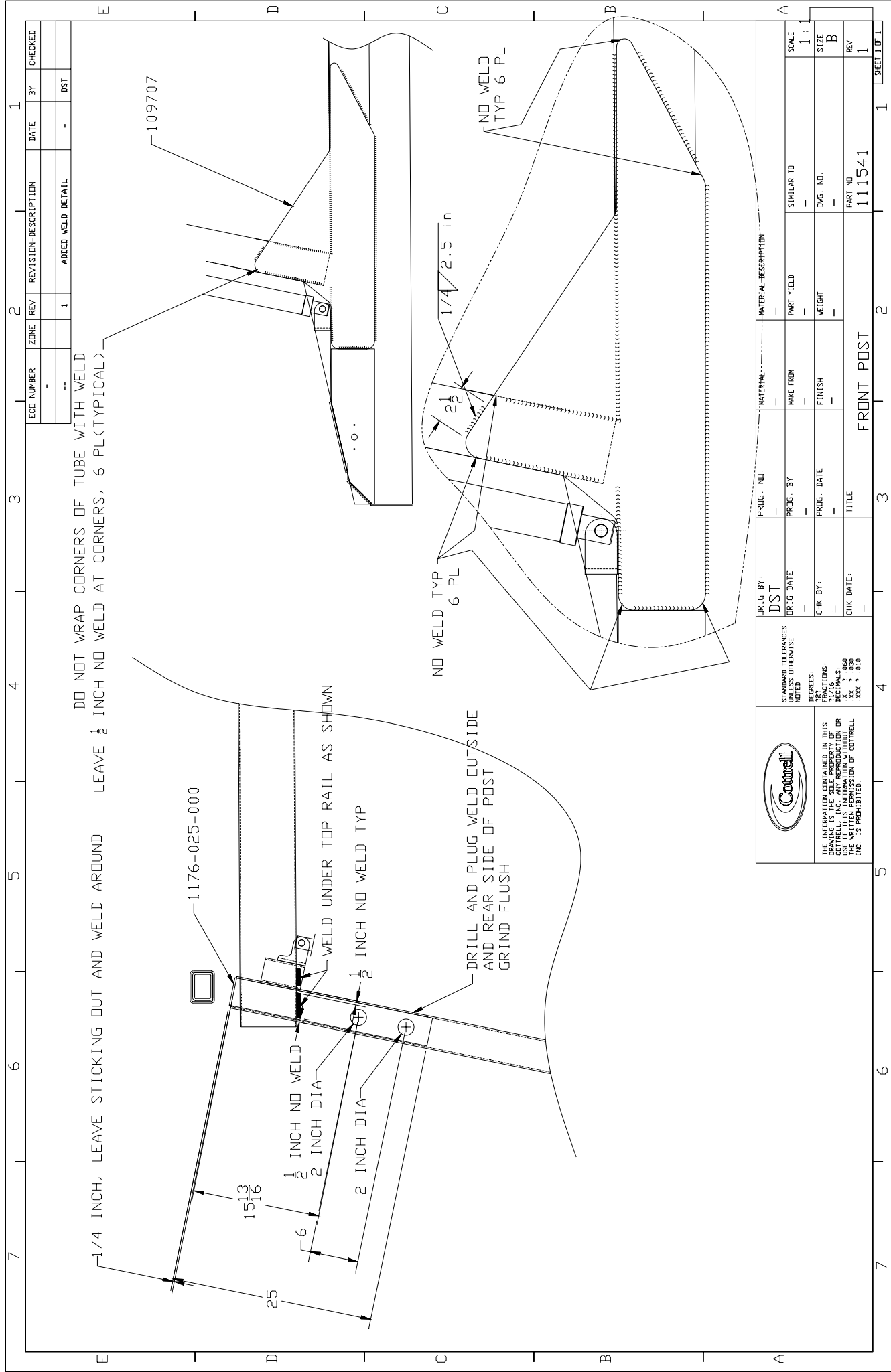


INCORRECT

- No weld at top of gusset
- Weld wrapping corner of gusset

Review following drawing, #111541, for correct welding specifications and procedures.

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ECD NUMBER	ZONE	REV	REVISION-DESCRIPTION	DATE	BY	CHECKED
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--		1	ADDED WELD DETAIL		DST	

DO NOT WRAP CORNERS OF TUBE WITH WELD
LEAVE 1/2 INCH NO WELD AT CORNERS, 6 PL(TYPICAL)

STANDARD TOLERANCES UNLESS OTHERWISE NOTED		MATERIAL-DESCRIPTION	
25 SPECS.			
FRACTIONS:			
DECIMALS:			
XXX ? .050			
XXX ? .010			

ORIG BY:	PROG. NO.	MATERIAL-DESCRIPTION	WAKE FROM	PART YIELD	SIMILAR TO	SCALE
DST						1:1
ORIG DATE:						
CHK BY:						
PROG. DATE:						
CHK DATE:						
TITLE						REV
FRONT POST						B
PART NO.						REV
111541						1